

## Spot Welder - 2<sup>nd</sup> Shift & 3<sup>rd</sup> Shift

### Job Details

Level: Entry

Job Location: Corporate Headquarters - Carol Stream, IL

Position Type: Full Time

Education Level: High School Diploma or Equivalent

Travel Percentage: None

Job Shift B-Shift 2:30 p.m. - 1:00 a.m. C-Shift 9:30 p.m - 6:00 a.m.

Job Category: Manufacturing

### Job Summary:

**Position Summary:** Under general direction of the Supervisor, the Spot Welder is responsible for operation and set-up of welding machinery to weld per specifications and standard operating procedures.

### Essential Role Responsibilities:

- Operates and completes set-ups on welding machinery, troubleshoots and makes adjustments to the equipment as necessary.
- Performs welding processes to include but not limited to: joining, polishing, spot welding tips, surfacing and fabricating sheet metal parts.
- Handles and positions work with/without fixtures, selects proper electrodes/holders, regulates current pressure and time as necessary.
- Works with Floor Leaders to ensure quality control on product lines, and adherence to standard operating procedures.
- Responsible for reporting concerns, issues, and shortages in timely manner.
- Ensures proper finish according to blueprints, routing, and bill of materials.
- Maintains clean and functional work stations and the adherence to safety policies and procedures.
- Performs other related duties as assigned by Team Leader(s).

### Essential Skills & Role Qualifications:

- Basic computer skills (i.e. ability to use mouse and navigate Windows).
- Must be self-motivated, a team player with the ability to work in multi-task environment.
- Ability to use basic hand tools, calipers, squares, test equipment, micrometers, and in-circuit testers.
- Ability to differentiate colors, use basic hand tools, read engineering blueprints and bill of materials.
- Ability to operate most fabrication equipment, and strong mechanical aptitude.
- Knowledge of production/quality standards, and assembly procedures/processes (Preferred).

### Essential Education & Experience:

- High School Diploma or equivalent; additional education(Preferred)
- 2 years fabrication experience and knowledge in foodservice manufacturing industry (Preferred)
- 2-4 years knowledge and experience with machine operation/set-ups, fabrication equipment to include: drill presses, press brakes, grinders, welders and de-burring machines.
- Foodservice manufacturing industry (Preferred)

### Work Conditions & Safety

Physical demands and work environment: The physical demands and work environment characteristics listed here are representative of those that must be met by a Team Member to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.



- High School Diploma or equivalent; additional education(Preferred)
- 2 years fabrication experience and knowledge in foodservice manufacturing industry (Preferred)
- 2-4 years knowledge and experience with machine operation/set-ups, fabrication equipment to include: drill presses, press brakes, grinders, welders and de-burring machines.
- Foodservice manufacturing industry (Preferred)