# Press - Second Pressman

# Job Description:

Assists First Pressman in the set up and operating of Flexographic Printing Press to print designs and/or lettering on rolls of flexible plastic film by performing the following duties.

- Employee must not leave the press during the shift except for breaks, lunch or an emergency.
- Responsible for the timing of all inks.
- Responsible for hanging and preparing rolls on back of press while running current roll.
- While running current job prepare for next job by, gearing cylinders, cleaning pans, cutting cores to size and cleaning spare doctor chambers and installing new blades.
- Responsible for pulling all skids of finished materials across aisle to staging area.
- Responsible for cleaning all plates after set up, before production begins.
- Responsible for running press during First Pressman's lunch and breaks.
- Responsible for accurately weighing and recording scrap.
- Empty all trash barrels and replace can liners.
- Responsible for keeping the surrounding area swept and free of debris.
- Responsible for cleaning all plates and putting away all gears and cylinders from finished jobs.
- Responsible for having press area completely organized at the end of each shift to insure a smooth shift change.
- Responsible for maintaining, labeling and handling of hazardous waste.
- Maintain a positive work atmosphere by behaving and communicating in a manner so that you get along with clients, customers, vendors, co-workers and supervisors.
- Any and all other duties as assigned by the manager and/or designee.

### Job Requirement:

#### **EDUCATION and/or EXPERIENCE**

One year certificate from college or technical school; or one to three years related experience and/or training; or equivalent combination of education and experience.

- Train Second pressman and apprentices and work as part of a team with said individuals.
- Ability to read and interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals.
- Ability to read and comprehend simple instructions, short correspondence, and memos

- Ability to add, subtract, multiply, and divide in all units of measure, using whole numbers, common fractions, and decimals.
- Ability to compute rate, ratio, and percent and to draw and interpret bar graphs.
  High level of measuring ability.
- Ability to apply common sense and understanding to carry out instructions furnished in written, oral, or diagram form.
- Strong verbal and written English communication skills.
- A drive to succeed with a self-starter approach and a can-do attitude.

# Our work environment & the physical demands of this position:

The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job.

While performing the duties of this job, the employee is regularly required to stand and use hands to finger, handle, or feel. The employee frequently is required to walk; reach with hands and arms; climb or balance; stoop, kneel, crouch, or crawl; and talk or hear. The employee must regularly lift and/or move up to 40 pounds and frequently lift and/or move up to 75 pounds. Specific vision abilities required by this job include close vision, color vision, and ability to adjust focus.

While performing the duties of this job, the employee is regularly exposed to moving mechanical parts. The employee is occasionally exposed to fumes or airborne particles. The noise level in the work environment is usually loud.

Packaging Personified, Inc. is a manufacturer of food grade packaging. All employees are responsible for following a Safe Quality Food practices and policies.

Packaging Personified is an equal opportunity employer. All qualified applicants will receive consideration for employment without regard to race, color, sex, sexual orientation, gender identity or expression, religion, national origin or ancestry, age, disability, marital status, pregnancy, protected veteran status, protected genetic information, or any other characteristics protected by local laws, regulations, or ordinances.

Must be able to successfully pass all pre-employment screenings and/or testing (including drug screen, background and criminal checks, and applicable skills testing).

This job description does not constitute a contract of employment; Packaging Personified may exercise employment at will rights at any time.